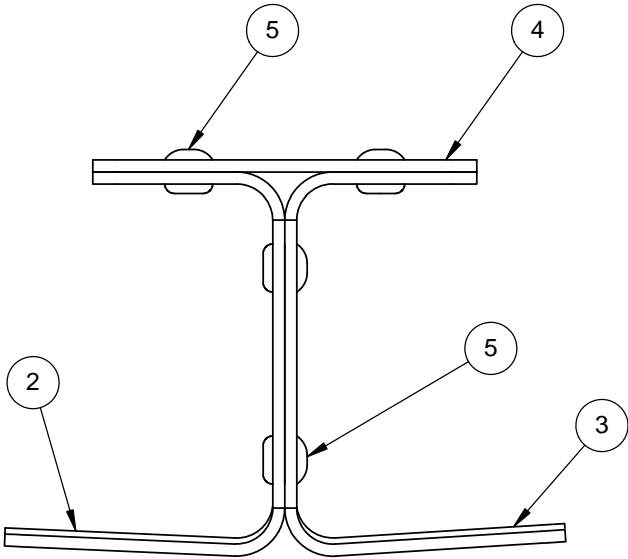
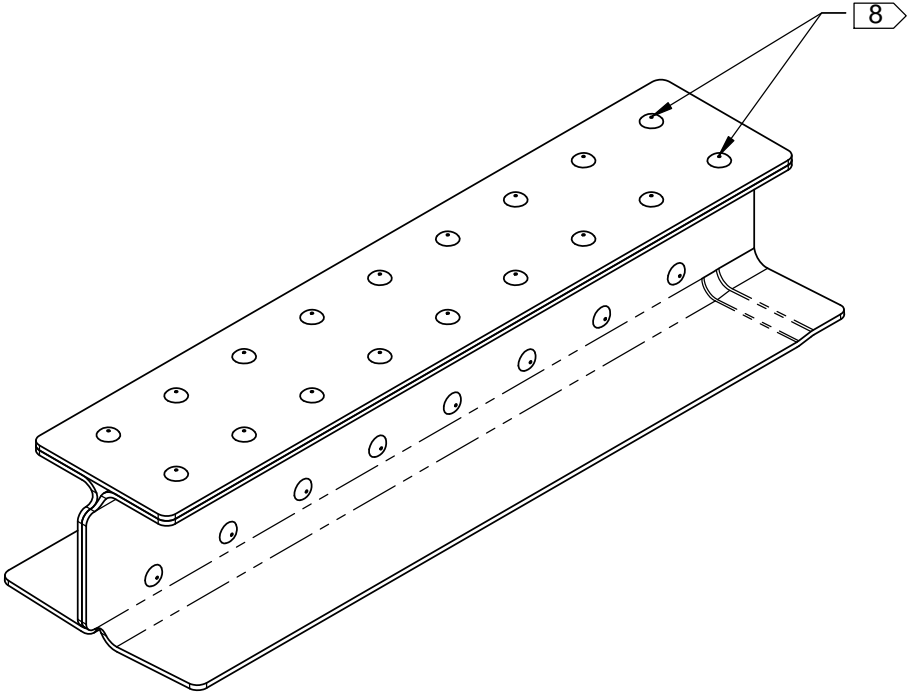


| ITEM NO. | QTY. -043 | PART NUMBER | DESCRIPTION |
|----------|--------------|--------------|------------------------|
| 1 | X | D4791-043 | AFT C-CHANNEL ASSEMBLY |
| 2 | 1 | D4791-5 | AFT C-CHANNEL |
| 3 | 1 | D4791-6 | AFT C-CHANNEL |
| 4 | 1 | D4791-7 | FLANGE |
| 5 | 34 | MS20470AD4-4 | RIVET |



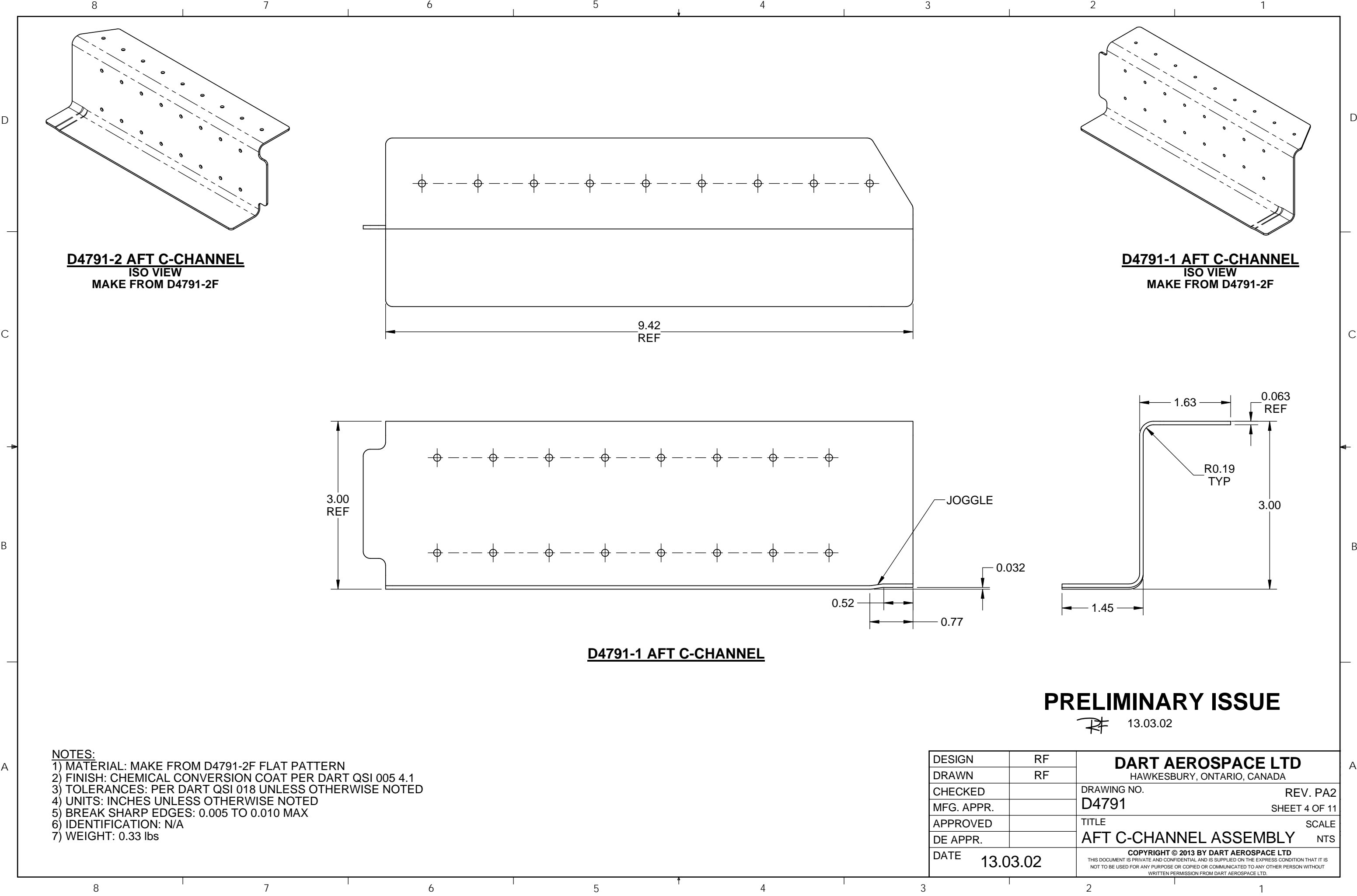
D4791-043 AFT C-CHANNEL ASSY

PRELIMINARY ISSUE

[Signature] 13.03.02

- NOTES:**
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.61 lbs
8) Ø0.129 OPEN UP & TRANSFER FROM D4791-7 TO D4791-5 & D4791-6 PRIOR INSTALL RIVETS

| | | |
|------------|----------|--|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| DRAWN | RF | |
| CHECKED | | DRAWING NO. REV. PA2 |
| MFG. APPR. | | D4791 SHEET 3 OF 11 |
| APPROVED | | TITLE SCALE |
| DE APPR. | | AFT C-CHANNEL ASSEMBLY NTS |
| DATE | 13.03.02 | <small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |



D4791-2 AFT C-CHANNEL
ISO VIEW
MAKE FROM D4791-2F

D4791-1 AFT C-CHANNEL
ISO VIEW
MAKE FROM D4791-2F

D4791-1 AFT C-CHANNEL

PRELIMINARY ISSUE

RF 13.03.02

- NOTES:
- 1) MATERIAL: MAKE FROM D4791-2F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.33 lbs

| | | | |
|------------|----------|--|---------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | | DRAWING NO. D4791 | REV. PA2 |
| MFG. APPR. | | | SHEET 4 OF 11 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT C-CHANNEL ASSEMBLY | NTS |
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C



A

NOTES:

- 1) MATERIAL: MAKE FROM D4791-4F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.32 lbs

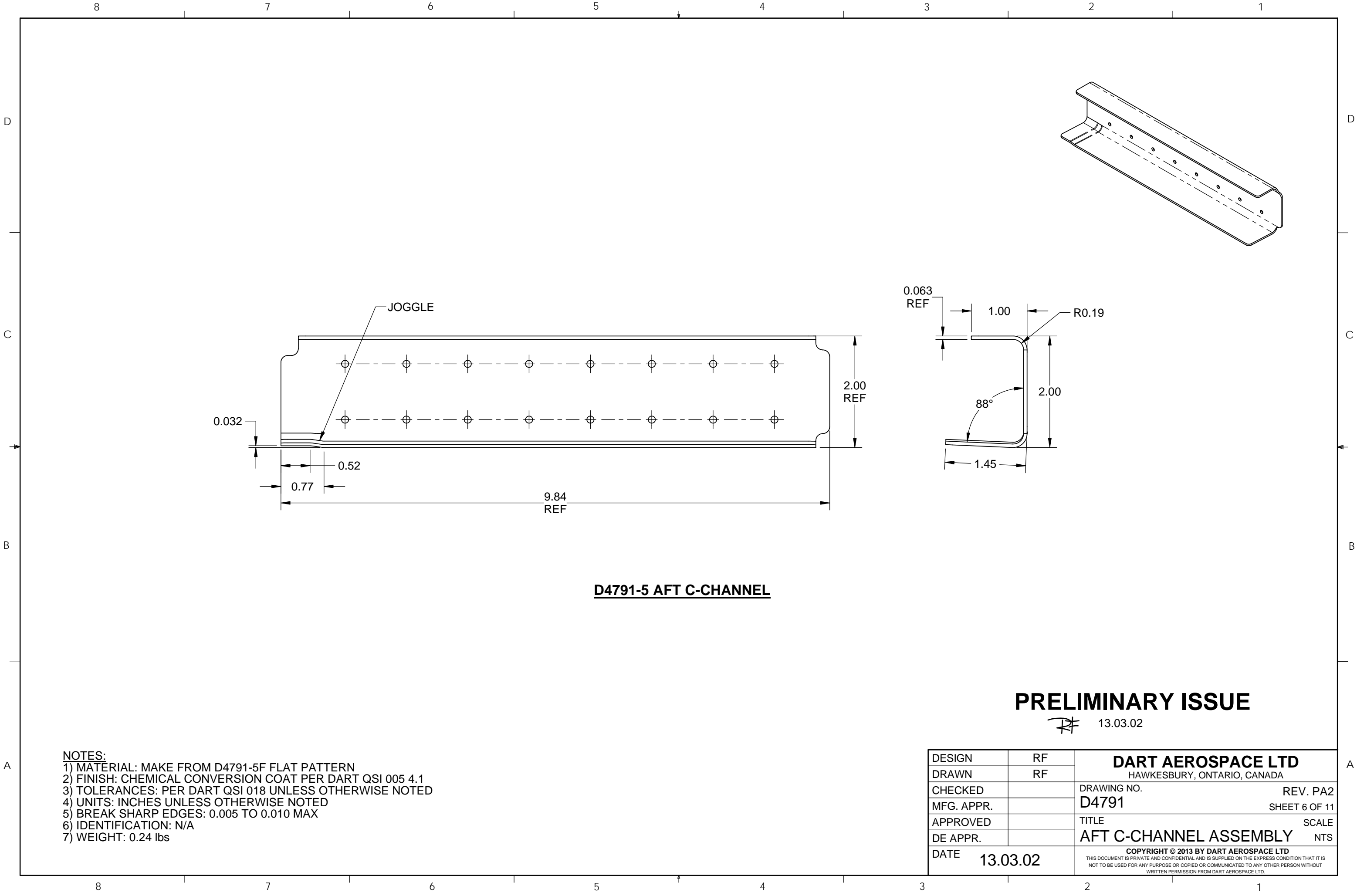


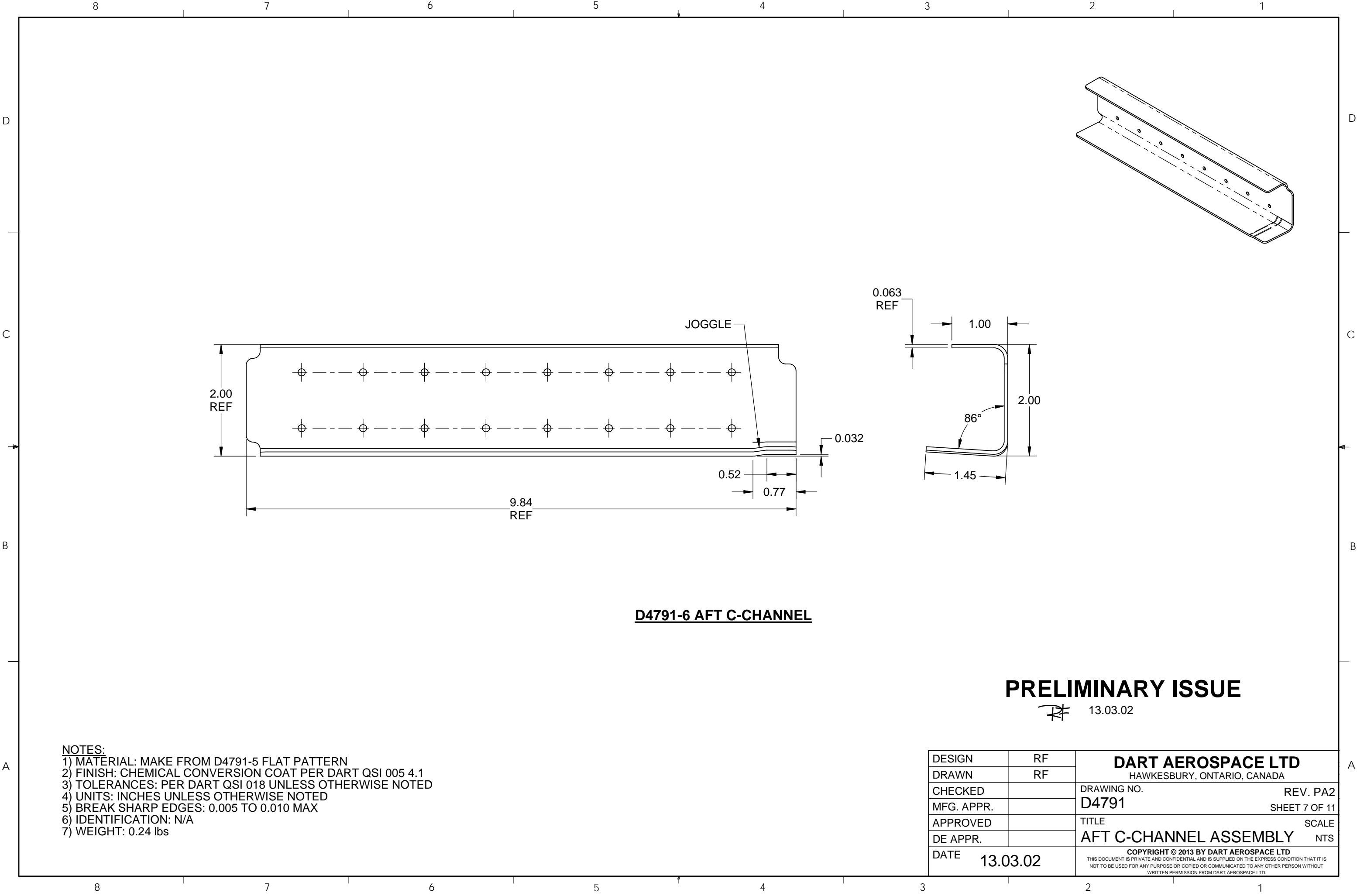
C



13.03.02

A





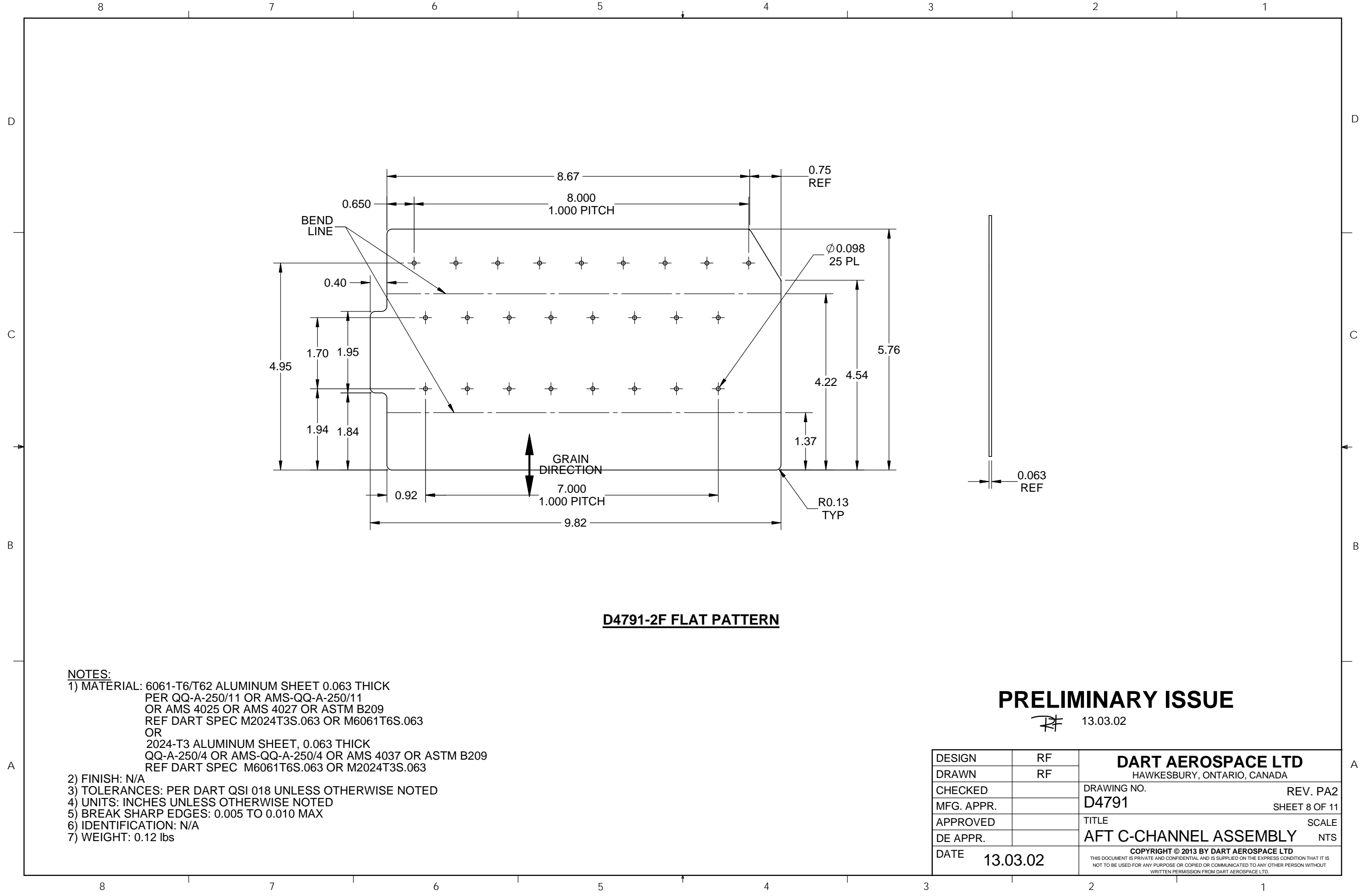
D4791-6 AFT C-CHANNEL

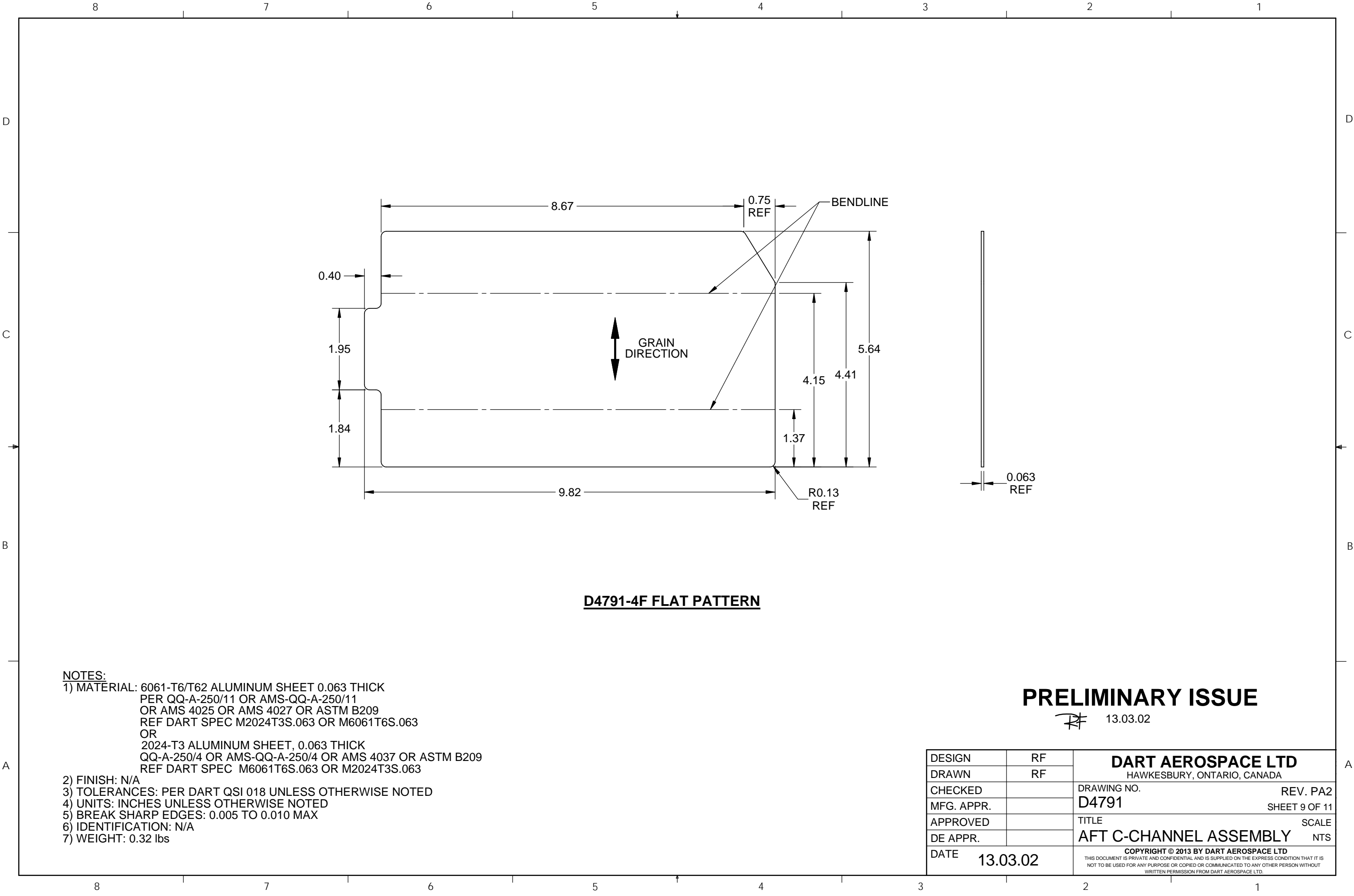
PRELIMINARY ISSUE

[Signature] 13.03.02

- NOTES:
- 1) MATERIAL: MAKE FROM D4791-5 FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.24 lbs

| | | | |
|------------|----------|---|---------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | | DRAWING NO. D4791 | REV. PA2 |
| MFG. APPR. | | | SHEET 7 OF 11 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT C-CHANNEL ASSEMBLY | NTS |
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NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M2024T3S.063 OR M6061T6S.063
OR
2024-T3 ALUMINUM SHEET, 0.063 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209
REF DART SPEC M6061T6S.063 OR M2024T3S.063
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.32 lbs

PRELIMINARY ISSUE

[Signature] 13.03.02

| | | | |
|------------|----------|---|---------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | | DRAWING NO. D4791 | REV. PA2 |
| MFG. APPR. | | | SHEET 9 OF 11 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT C-CHANNEL ASSEMBLY | NTS |
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